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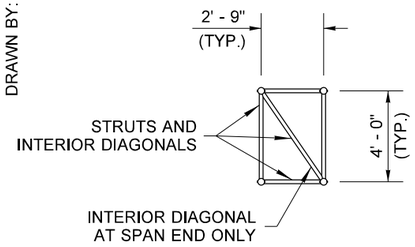
POST SELECTION		
TOTAL SIGN AREA ◇1 Σ (X TIMES Y) (FT^2)	POST SIZE	
	O.D.	WALL
50 OR LESS	18"	0.438"
50+ to 100	18"	0.438"
100+ to 150	24"	0.375"
150+ to 200	24"	0.375"
200+ to 250	24"	0.375"
250+ to 300	24"	0.375"
300+ to 350	24"	0.438"
350+ to 400	24"	0.500"

SINGLE OR DOUBLE CANTILEVER

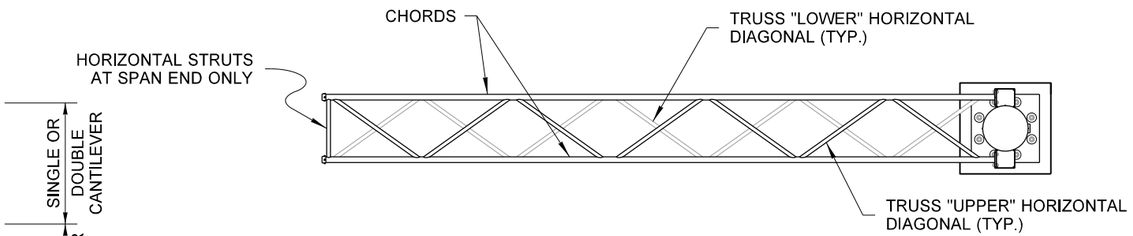
DOUBLE CANTILEVER ONLY

◇1 SUM OF SIGN FOR DOUBLE CANTILEVER

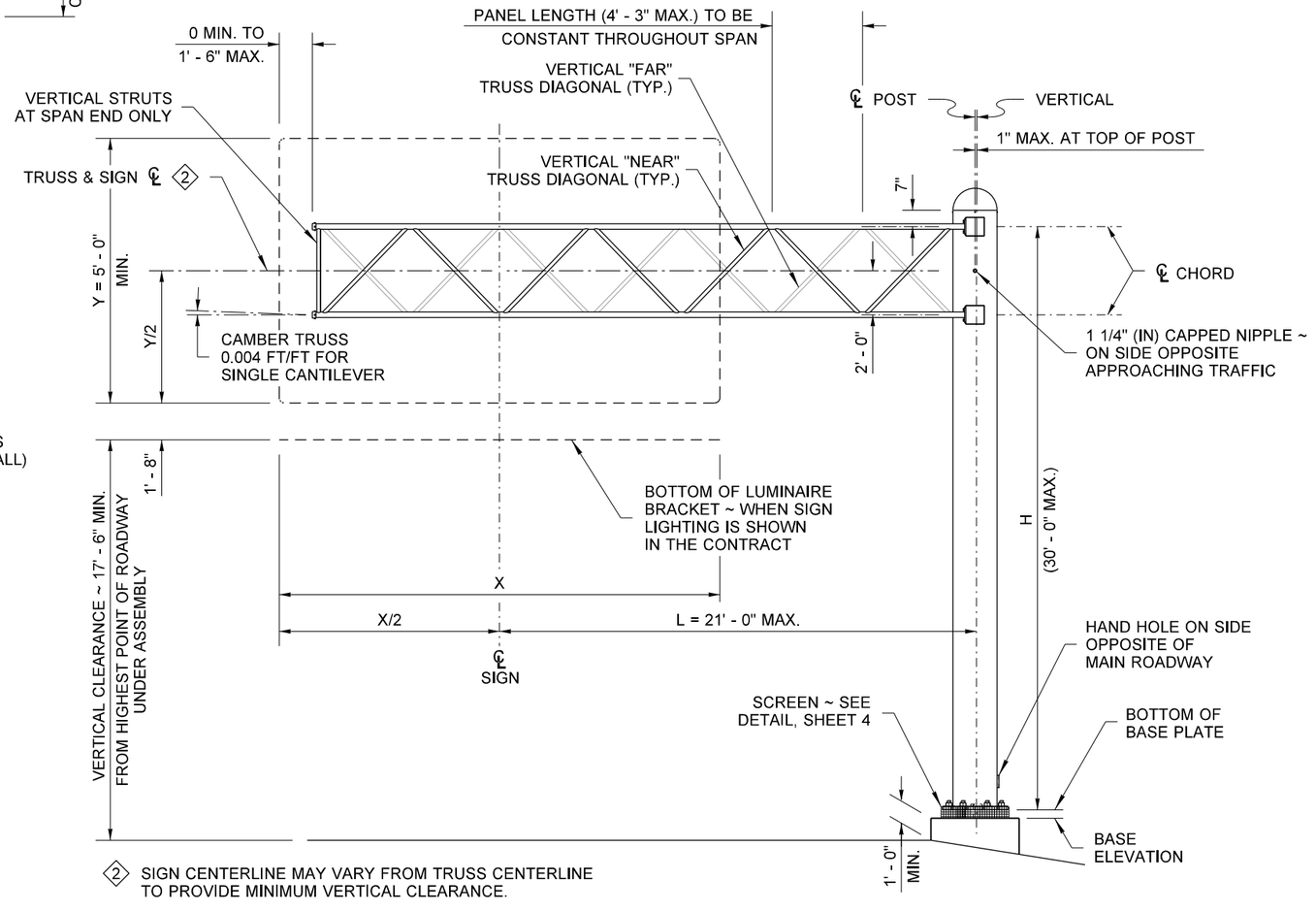


END

ALL TRUSS DIAGONALS AND STRUTS
SHALL BE 1 1/2" (IN) PIPE (0.145" (IN) WALL)



TOP



◇2 SIGN CENTERLINE MAY VARY FROM TRUSS CENTERLINE TO PROVIDE MINIMUM VERTICAL CLEARANCE.

ELEVATION

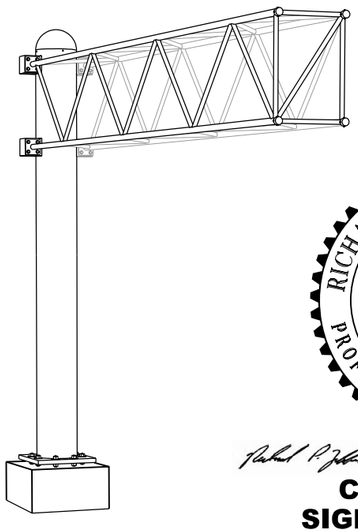
SINGLE CANTILEVER SIGN STRUCTURE

NOTES

1. Vertical and horizontal clearance requirements shall be as shown on the Contract Plans.
2. No post splices permitted in lower third of height, nor closer than 3' - 0" to bottom chord, except as otherwise noted. No chord shop splices permitted in first two-thirds of the span, except as otherwise noted. A maximum of two splices are permitted in the post. For post or chord shop splice details, see **Standard Plan G-70.10**.
3. The back-up plates or rings for all full penetration welds shall be welded continuously to the joined pieces. This can be done by either a continuous fillet weld on the back side of the piece, or by a continuous weld in the root of the full penetration weld.
4. All bolt holes shall be drilled, and the diameter shall be 1/16" (in) larger than the nominal bolt diameter, except as noted.
5. The design and analysis of the structures has been done in accordance with AASHTO Standard Specification for Structural Supports for Highway Signs, Luminaires and Traffic Signals Dated 2001, using 90 MPH wind velocity and fatigue category - I.
6. Adjust post alignment in plane normal to roadway centerline by means of leveling nuts located below base plate to maintain upward slope in cantilever arm(s). Tighten anchor nuts above base plate in accordance with **Standard Specification Section 6-03.3(33).**
7. Variable Message Signs (VMS) exceeding 700 lbs. and/or 200 sq. ft. shall not be installed on cantilever structure.
8. For electrical requirements, see **Standard Plan J-75.45.**

MATERIAL SPECIFICATIONS	
PIPE (CHORDS, DIAGONALS, STRUTS AND POSTS)	ASTM A 36 OR ASTM A 53 GRADE B, TYPE E OR S, OR A 500 GRADE B
PLATES	ASTM A 36
SHAPES	ASTM A 36 ASTM A 992
BOLTS, NUTS, & WASHERS	STD. SPEC. SECT. 9-06.5(3)
PIPE, PLATE & SHAPE GALVANIZING	AASHTO M 111
FASTENER GALVANIZING	ASTM F2329

CHORD SELECTION		
SIGN AREA (X TIMES Y) (FT^2)	CHORD SIZE	
	NOM. DIAM.	WALL
50 OR LESS	2"	0.154"
50+ TO 100	2"	0.218"
100+ TO 150	2 1/2"	0.203"
150+ TO 200	3"	0.216"



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CANTILEVER SIGN STRUCTURE (TRUSS TYPE) STANDARD PLAN G-60.10-04

SHEET 1 OF 4 SHEETS

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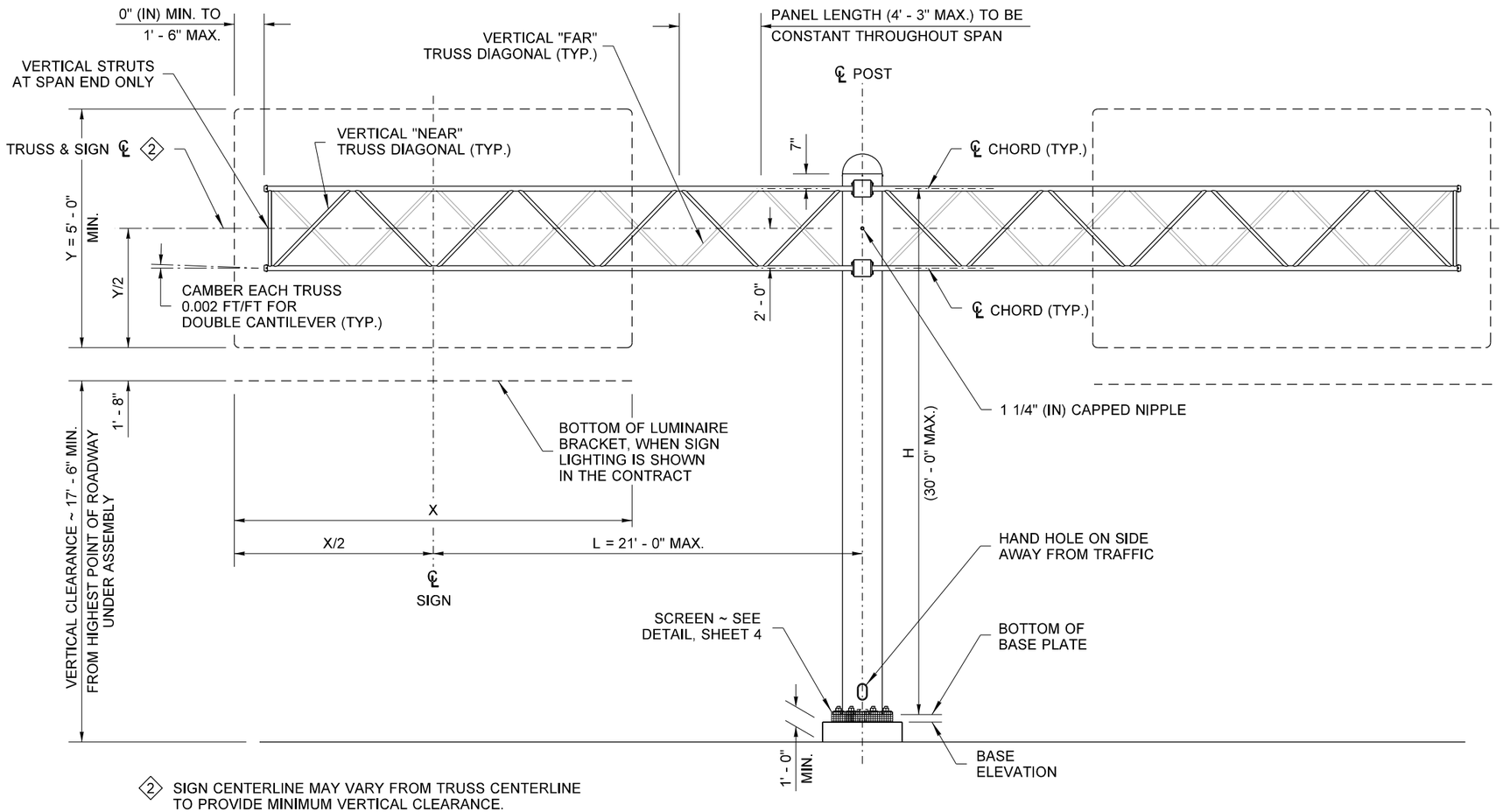
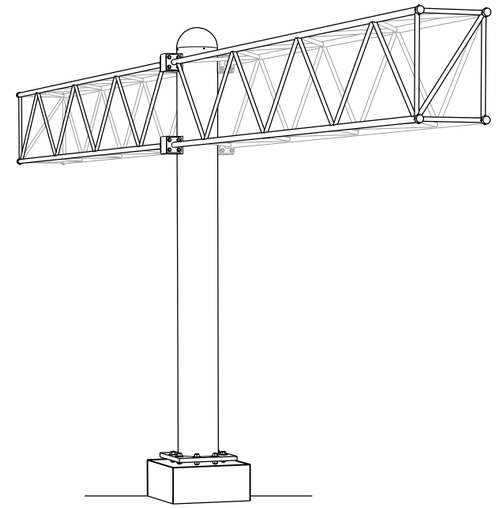


ELEVATION

DOUBLE CANTILEVER SIGN STRUCTURE



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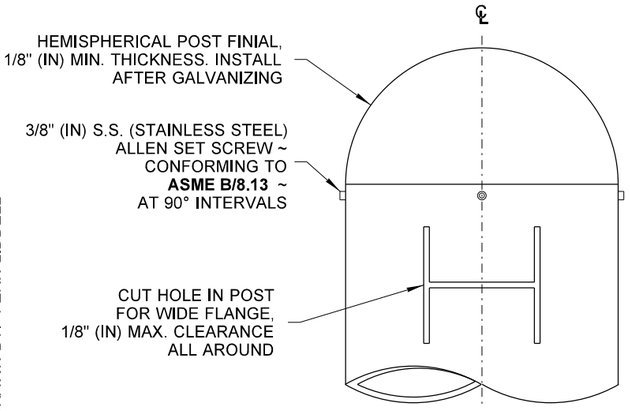
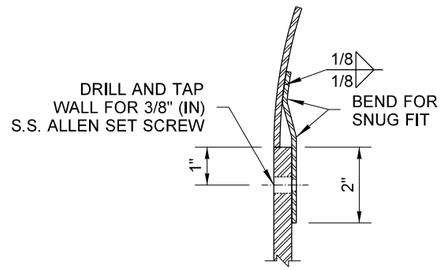
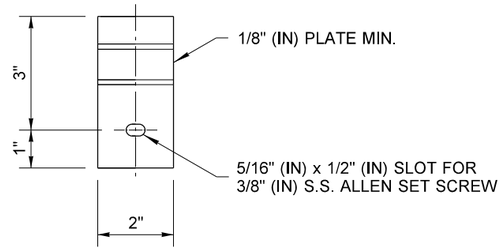


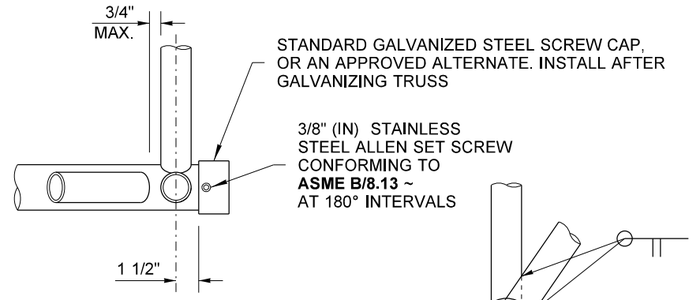
ELEVATION
ROTATED 90° TO SHOW CUTOUT



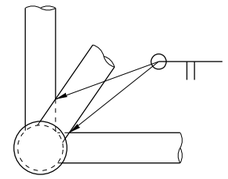
SECTION THROUGH FINIAL AND POST



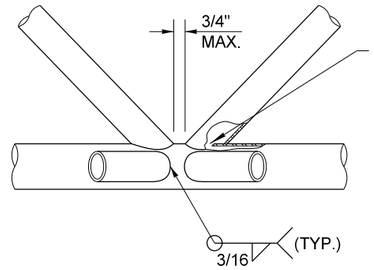
FINIAL BRACKET



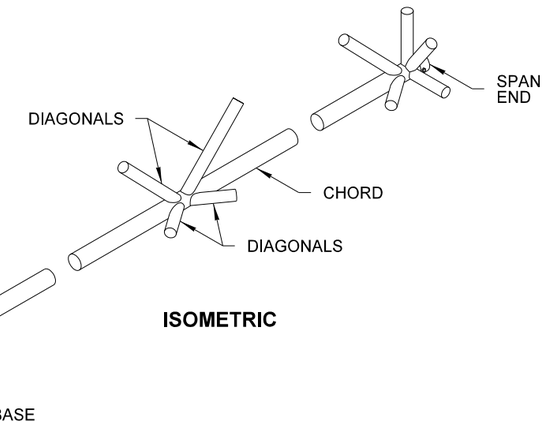
SPAN END ~ SIDE



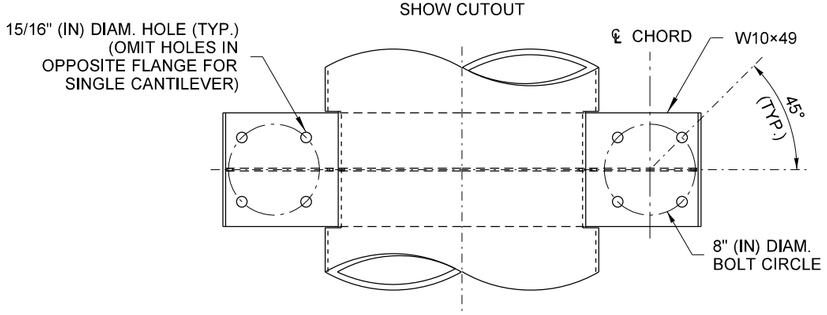
SPAN END ~ END
OPPOSITE HAND SHOWN FOR CLARITY



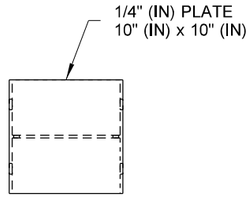
DIAGONAL CONNECTION DETAIL
TYPICAL OF ALL DIAGONALS



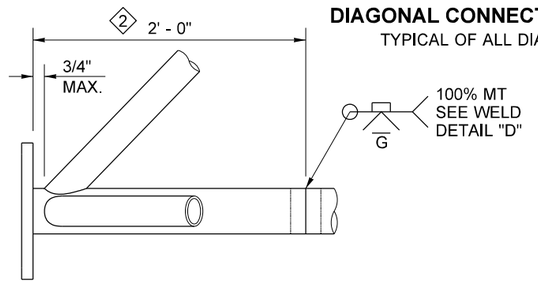
ISOMETRIC



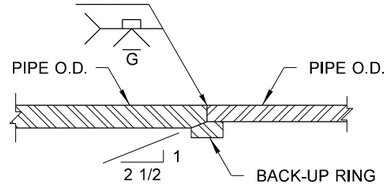
ELEVATION



END OF CHORD

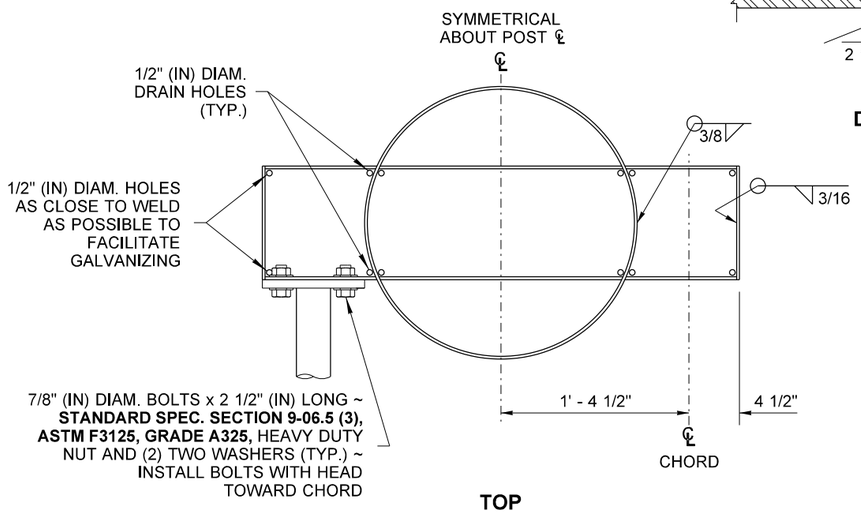


BASE ~ SIDE



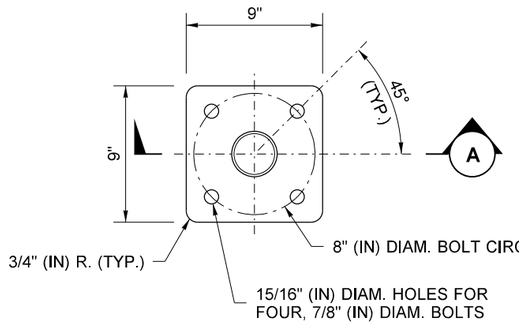
DETAIL "D"

2 3" (IN) DIAM. PIPE (t = 0.300) SPLICE WITH 3" (IN) DIAM. PIPE (t = 0.216) (SEE CHORD SELECTION TABLE)
2 1/2" (IN) DIAM. PIPE (t = 0.276) SPLICE WITH 2 1/2" (IN) DIAM. PIPE (t = 0.203) (SEE CHORD SELECTION TABLE)

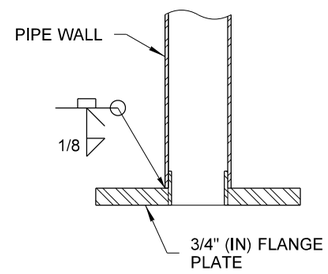


TOP

CHORD TO POST CONNECTION DETAIL



BASE ~ TOP



SECTION (A)

TYPICAL TRUSS DETAILS
(ENDS OF DIAGONALS SHALL BE CUT TO FIT NEATLY AGAINST CHORDS)

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SHEET 3 OF 4 SHEETS

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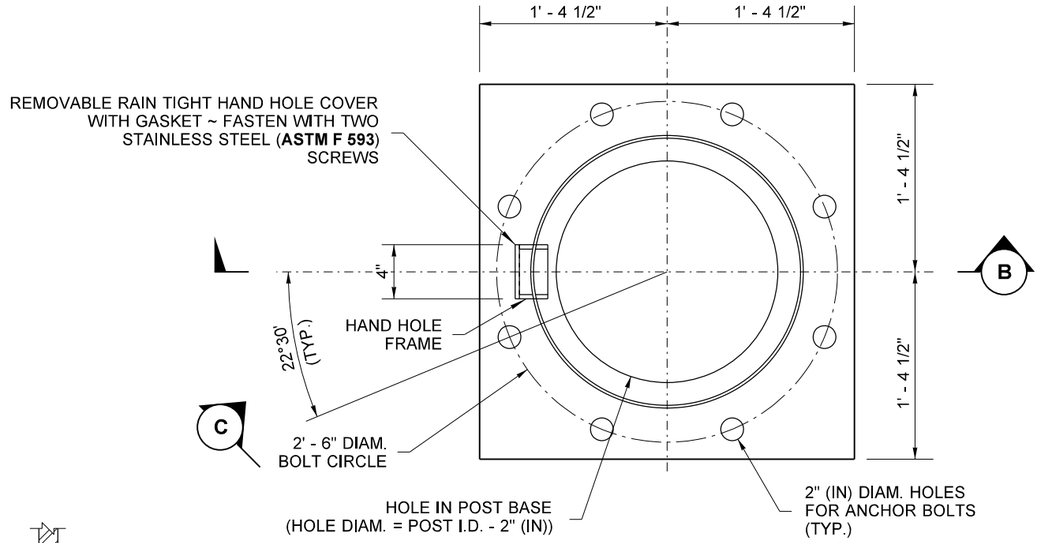

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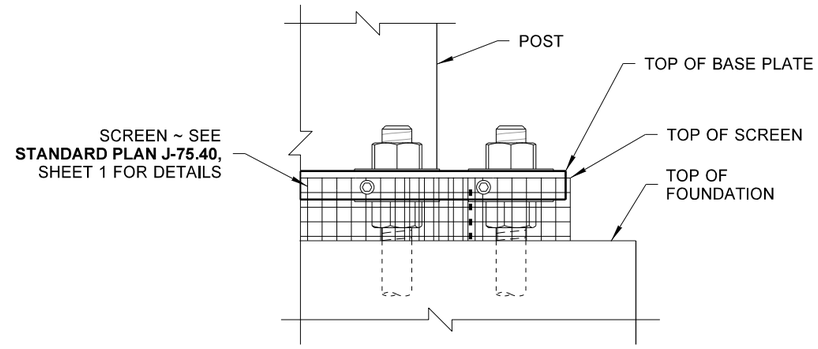
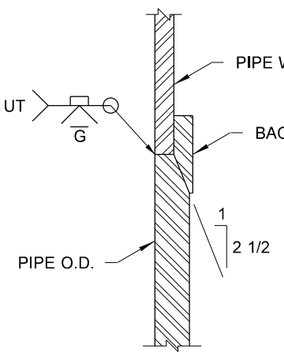
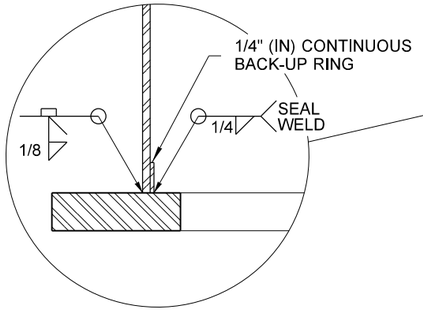


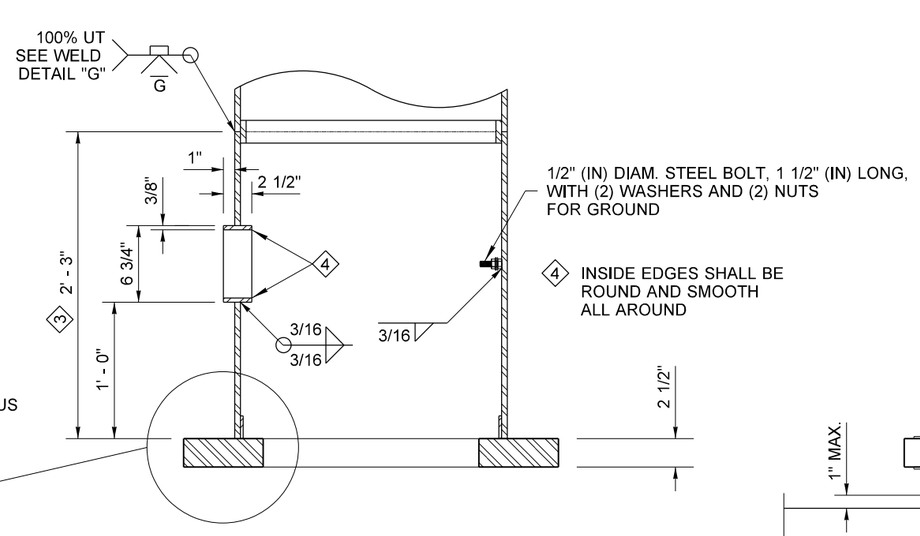
SCREEN DETAIL



DETAIL "G"



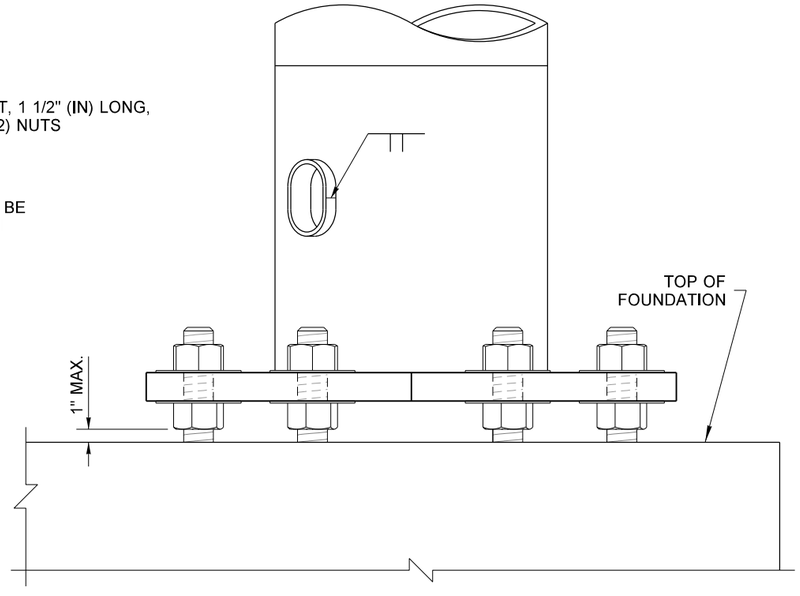
BASE WELD DETAIL



4 INSIDE EDGES SHALL BE ROUND AND SMOOTH ALL AROUND

SECTION B

3 24" (IN) O.D. PIPE (t = 0.969) SPLICE WITH 24" (IN) O.D. UPPER POST (SEE POST SELECTION TABLE)
18" (IN) O.D. PIPE (t = 0.750) SPLICE WITH 18" (IN) O.D. UPPER POST (SEE POST SELECTION TABLE)



VIEW C

POST BASE DETAILS

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